



# Welder Qualification Test Certificate

## EN ISO 9606-1: 2013


Designation: **EN ISO 9606-1: 135 P BW FM1 S t6 PE+PF ss nb**

Welding Procedure Specification Reference No.	<b>FT 02/17</b>	Examining Body: Reference No:	<b>/</b>
Welder's Name	<b>GRIECO Ferdinando (Stamp. GF)</b>		
Identification:	<b>GRCFDN75D24I234X</b>		
Method of Identification:	<b>C.F.</b>		
Date and place of birth:	<b>24.04.1975 – SANTA MARIA CAPUA VETERE (CE)</b>		
Employer:	<b>FOR.TEC - FORNITURE TECNOLOGICHE - S.R.L.- FRANCOLISE (CE)</b>		
Code/Testing Standard:	<b>EN ISO 9606-1:2013</b>		
Job knowledge:	<b>Not Tested</b>		
Welding process(es)	Test piece	Range of qualification	
Transfer Mode	<b>135</b>	<b>135, 138</b>	
Product type (plate or pipe)	<b>Spray arc</b>	<b>Spray arc</b>	
Type of weld	<b>P</b>	<b>Plates and pipes</b>	
Parent material group(s)/subgroups	<b>BW</b>	<b>Butt weld and branch with an angle 60° and over</b>	
Filler material group(s)	<b>1.2</b>	<b>1 to 11</b>	
Filler material (Designation)	<b>FM1</b>	<b>FM1, FM2</b>	
Shielding gas	<b>Solid wire</b>	<b>Root: Solid w. - Fill/Cap: Solid w./Electrode core: M</b>	
Auxiliaries	<b>UNI EN ISO14175: M21</b>	<b>-</b>	
Type of current and polarity	<b>N.A.</b>	<b>N.A.</b>	
Material thickness (mm)	<b>DC EP</b>	<b>-</b>	
Deposited thickness (mm)	<b>6.0</b>	<b>3.0 to 12.0</b>	
Outside pipe diameter (mm)	<b>6.0</b>	<b>3.0 to 12.0</b>	
Welding positions	<b>N.A.</b>	<b>Fixed pipe:500 and over-Rotating pipe:75 and over</b>	
Weld details	<b>PE+PF</b>	<b>PA, PB, PC, PE, PF</b>	
Multi-layer/single layer	<b>ss nb</b>	<b>ss nb, mb, gb, fb, bs</b>	
	<b>ml</b>	<b>sl, ml</b>	

Photograph (if required)

Supplementary fillet weld test (completed in conjunction with a butt weld qualification): **Acceptable**  
 Additional information is available on attached sheet and/or welding procedure specification: **FT 01/17**

Type of test	Performed and acceptable	Not tested	Notes (Report Numbers, etc)
Visual testing	<b>X</b>		
Radiographic testing		<b>X</b>	
Ultrasonic testing		<b>X</b>	
Magnetic particle / Penetrant test		<b>X</b>	
Macroscopic examination		<b>X</b>	
Fracture test	<b>X</b>		
Bend test		<b>X</b>	
Notch tensile test		<b>X</b>	

  
Salvatore BOTTARI

Surveyor to Lloyd's Register  
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 Location: **FRANCOLISE (CE)**  
 Date of welding: **31 marzo 2017**

Revalidation 9.3 a)	Valid Until <b>30 marzo 2020</b>
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Revalidation 9.3 b)	Valid Until
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Revalidation 9.3 c)	Valid Until
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Confirmation of the validity by employer / welding coordinator / examiner or examining body for the following 6 months [refer 9.2]  
\*\*Revalidation for qualification by examiner or examining body for the following 2 years [refer to 9.3 b)] (if applicable)

Date	Valid until	Confirmation based on (Report numbers etc)	Signature / Position or Title
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